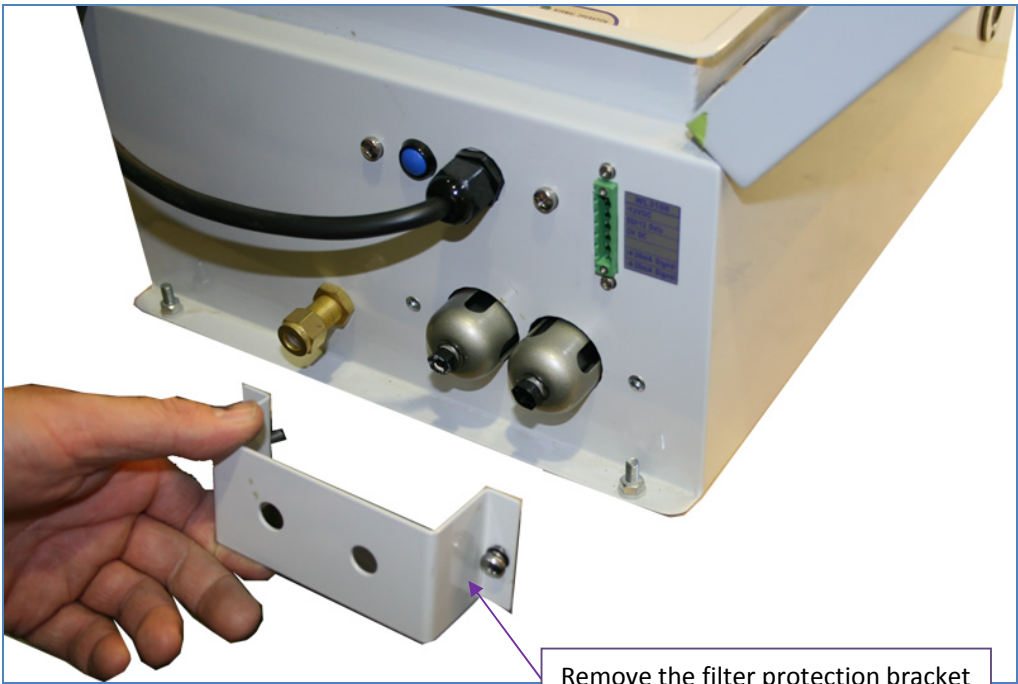
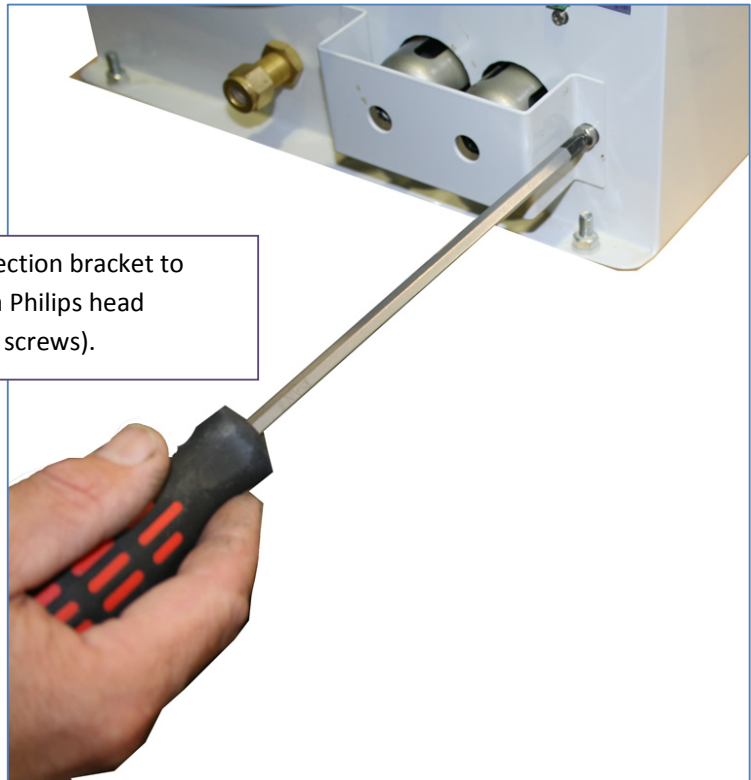
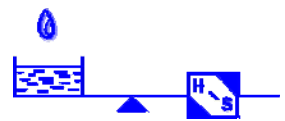


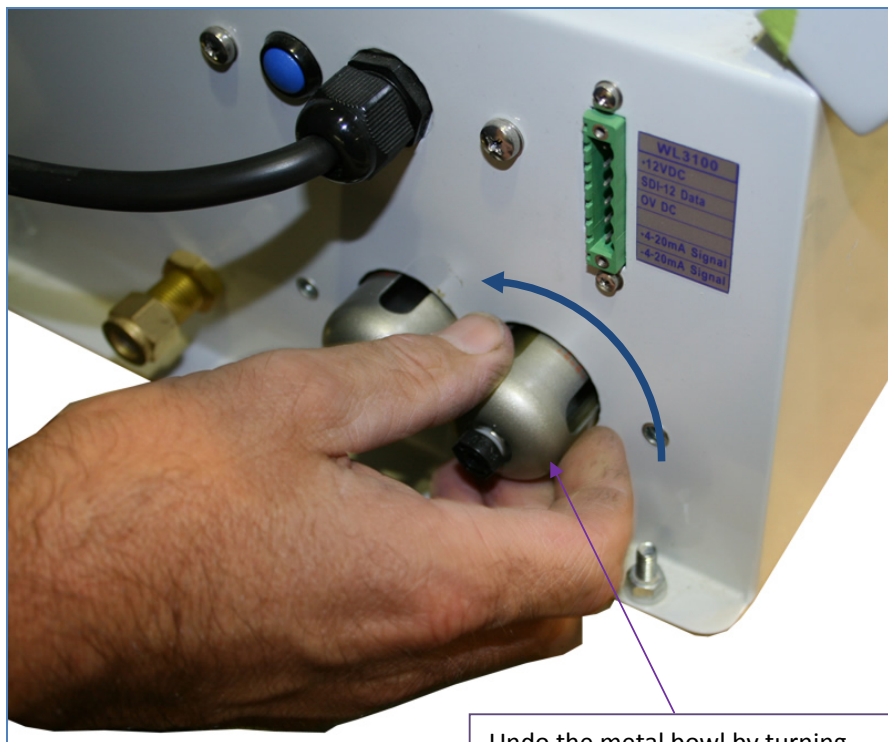
Remove the filter protection bracket to access the filters (use a Philips head screwdriver to remove screws).



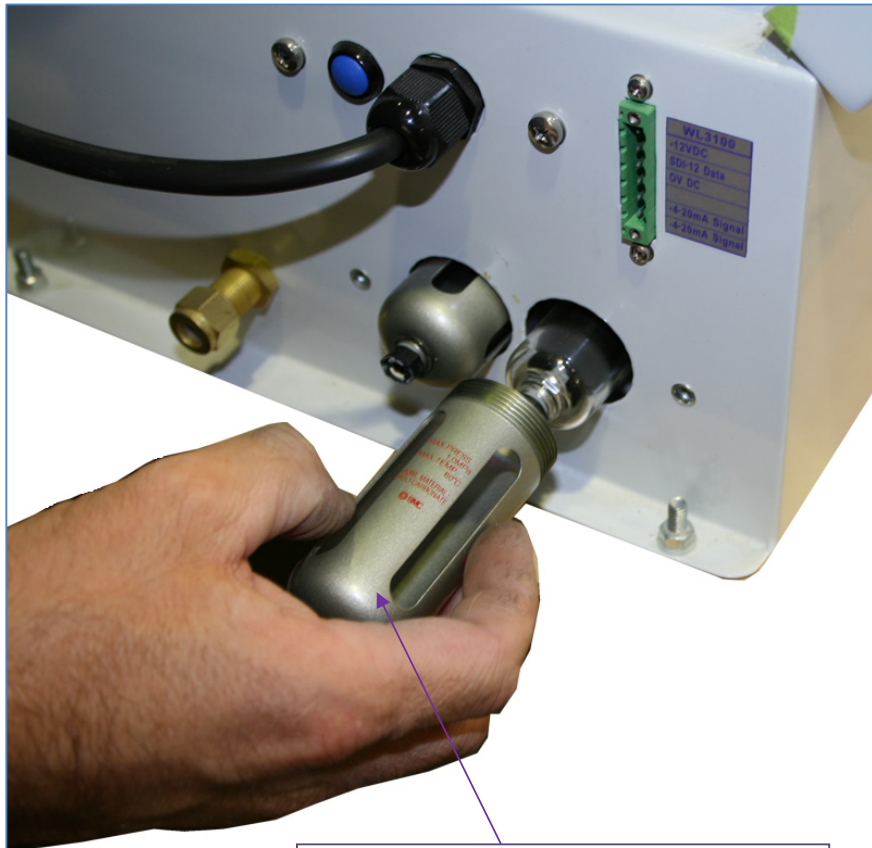
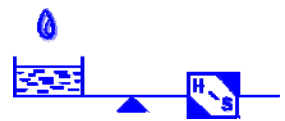
Remove the filter protection bracket completely as shown.



If the compressor tank was not purged, undo the black plastic drain cock anti-clockwise for 1 sec, to release pressure to enable removal of the metal bowl.



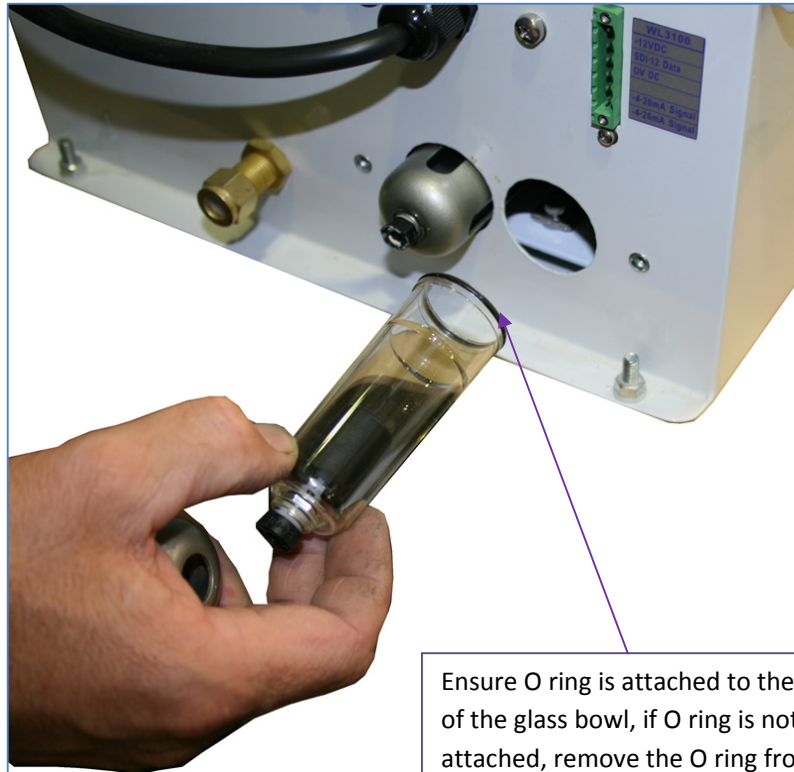
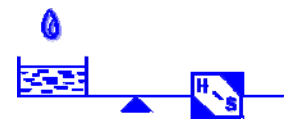
Undo the metal bowl by turning anti-clockwise as shown.



Remove metal bowl completely as shown.



Pull glass bowl completely.

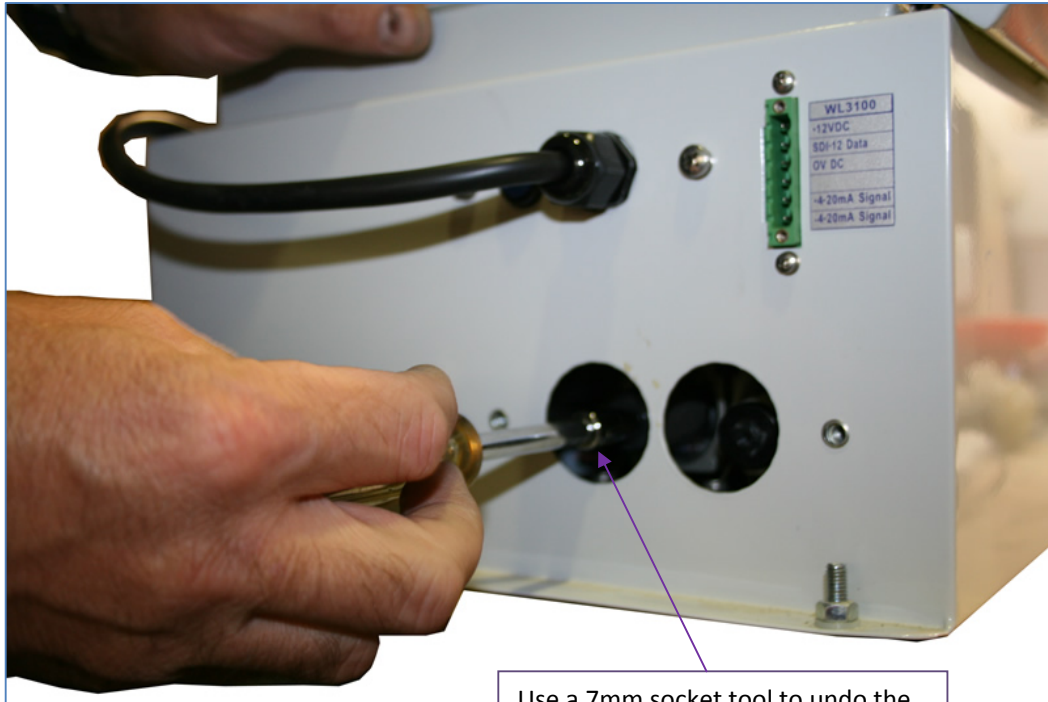
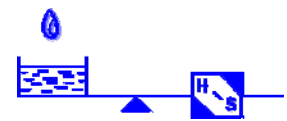


Ensure O ring is attached to the lip of the glass bowl, if O ring is not attached, remove the O ring from the bowl cap.

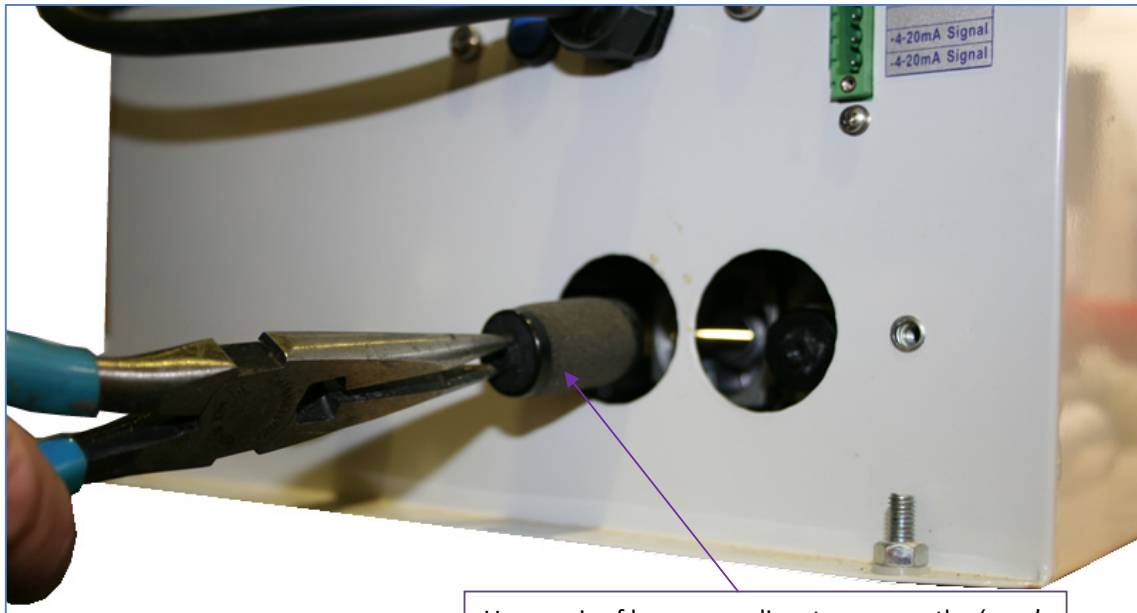
**Please note:**  
**For the late model HS-40 'Air Force' compressors, a washer was introduced to allow both the metal and glass bowl to come out together, please see figure below.**

Washer introduced to keep glass bulb intact with metal bulb when dismantled.

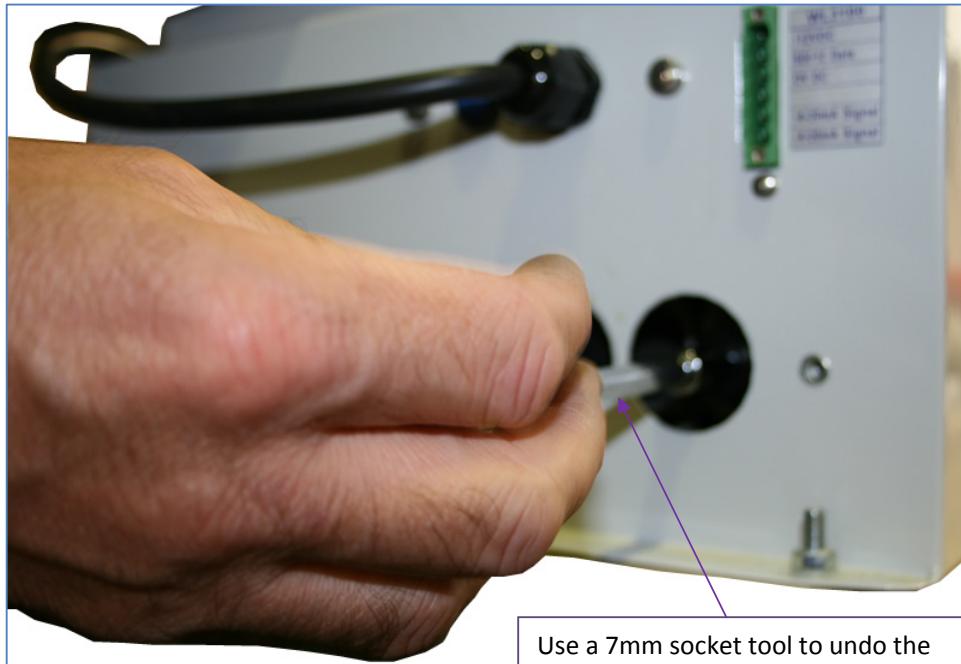
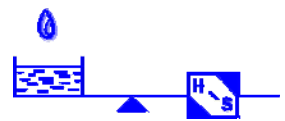




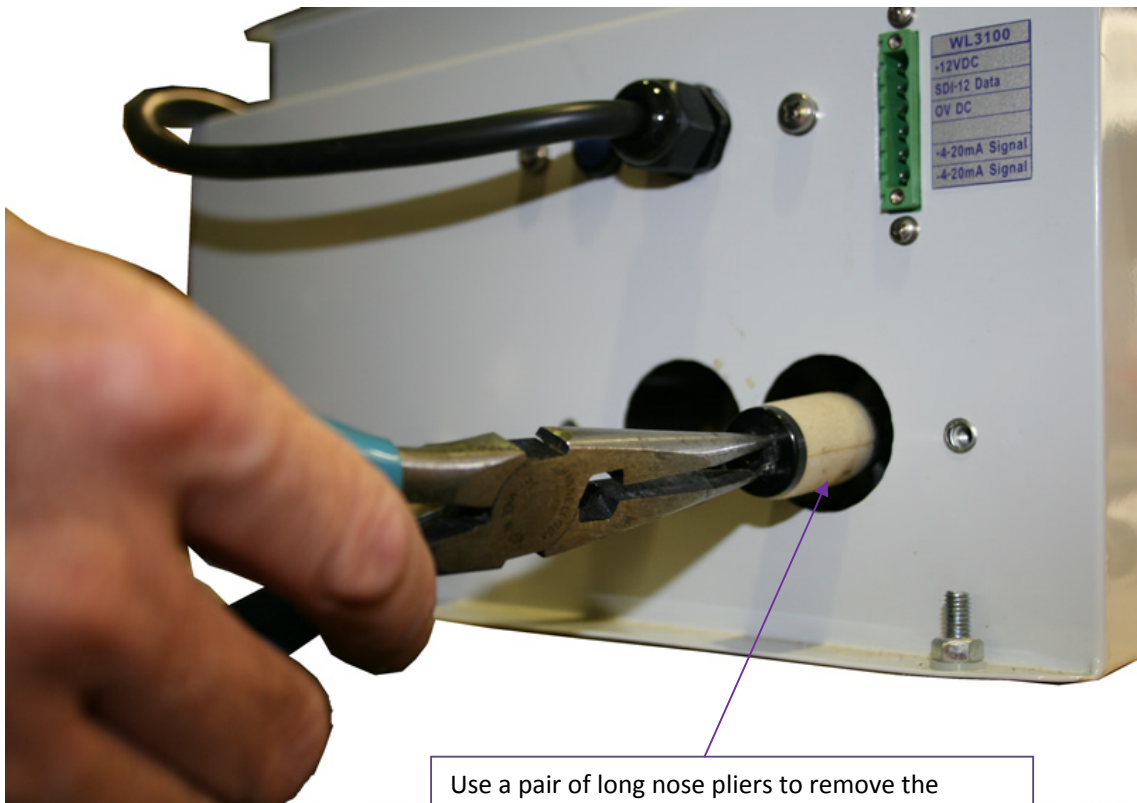
Use a 7mm socket tool to undo the first filter.



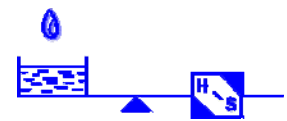
Use a pair of long nose pliers to remove the 'grey' fine filter



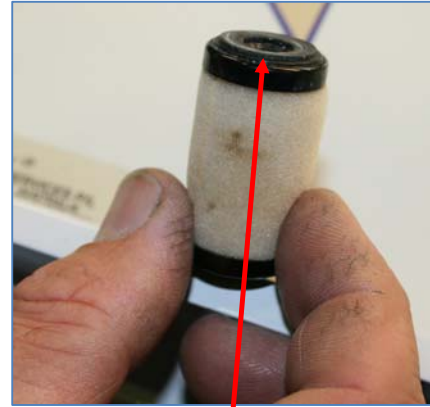
Use a 7mm socket tool to undo the second filter.



Use a pair of long nose pliers to remove the 'white' coarse filter



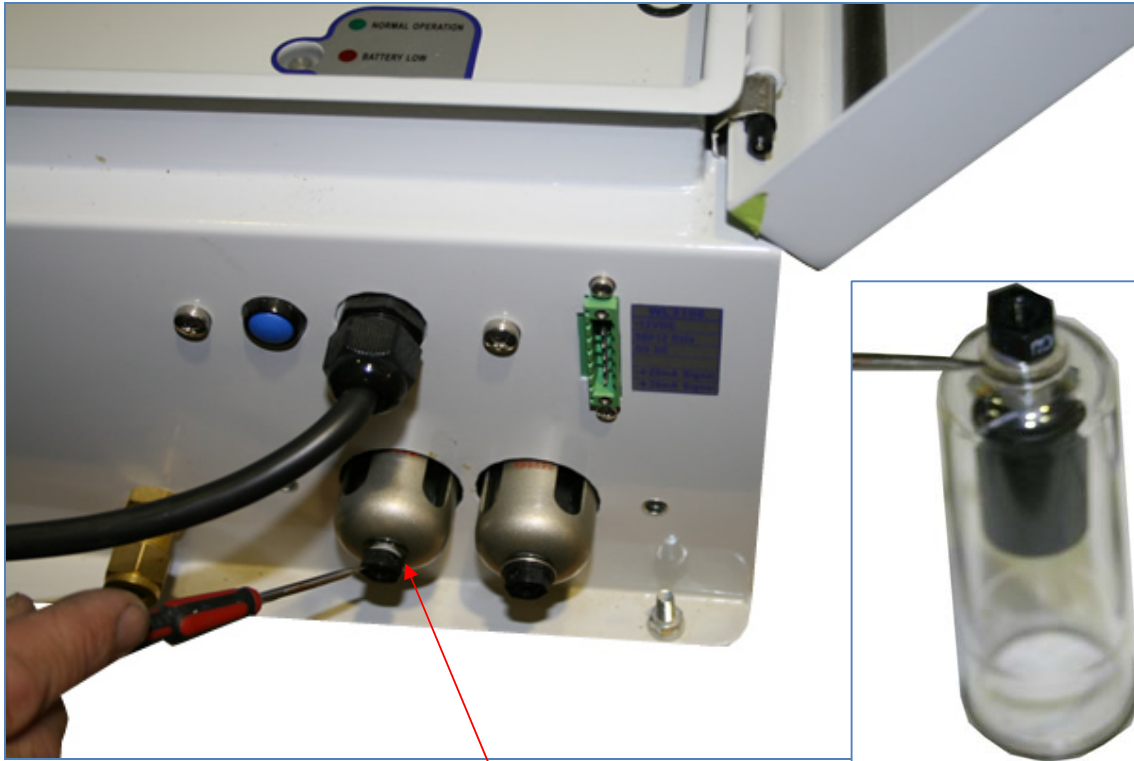
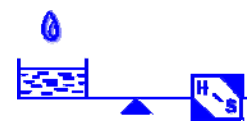
Ensure with new filters, new O'rings are used.



Ensure when the old filters are removed, the old O rings are also removed

**Note:**

**Reverse order to assemble the new filters**



Ensure glass bowl stepped edge protrudes through the metal bowl hole as shown.